



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C45-3-8A
Job Sheet 177958



Part No: C45-3-8A

Job Qty: 2 ea

Part Name: Actuator Shaft Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/23/18

Job Tracking No:

Due Date: 5/25/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG C45-3-8A REV 6A IPP REV A 18.02.14 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/25/18	5/25/18	0.00	0.00	Start Up Machining-4	7/19ML	JB 18-05-24
120	Mori Seiki	2 pcs	5/25/18	5/25/18	0.50	0.33	MORI SL-154	1/	JB 18-05-24
130	QC	2 pcs	5/25/18	5/25/18	0.00	0.00	QC2 Machining-5	1/	JB 18-05-24
140	QC	2 pcs	5/25/18	5/25/18	0.00	0.00	QC8 Machining-5	7/18/05/25	JB 18-05-24
150	Packaging	2 pcs	5/25/18	5/25/18	0.00	0.00	Packaging3-2	18-05-28 GA-Alain	JB
160	QC21-SA	2 Ea	5/25/18	5/25/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per folio FC045 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 150 - Identify and Stock

DAS
21 MAY 2018 9:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRONZE-C63000-R1.000	Bronze C63000 Round Bar 1.000"	.0880 ft (.044 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRONZE-C63000-R1.000	0	8	0

Part Specifications

Specifications could not be found.

Plex 5/23/18 2:17 PM dart.white.jesse

DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S074268



Part: C45-3-8A

Job No: 177958

Serial No/Batch: S074268

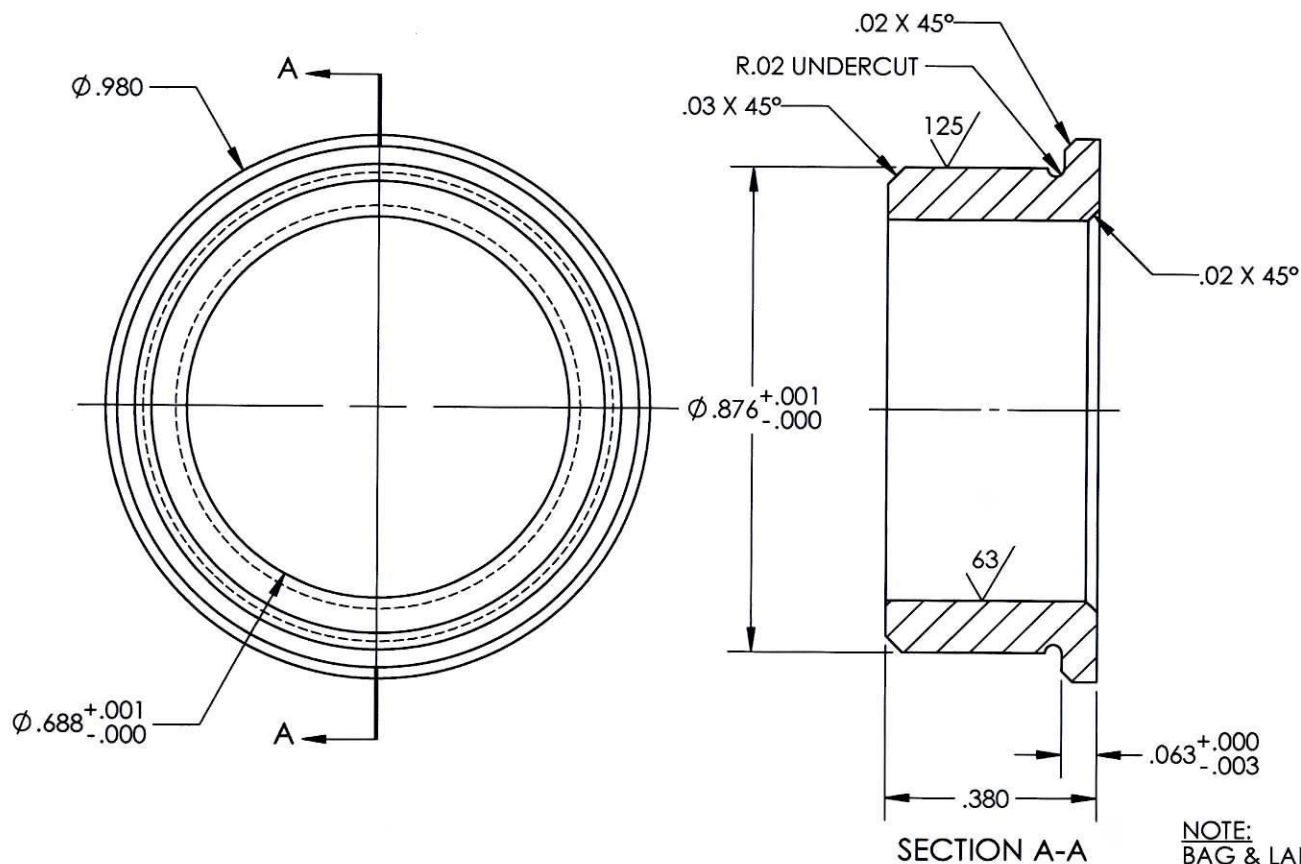
Revision: 6A

Inspector:

Date: 05/24/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6		AS DRAWN BY CANAM.	9/11/2012	RJC	
6A	14-0127	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD	RW



NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE ACTUATOR SHAFT BUSHING	
DWG NO. C45-3-8A	REV 6A
MAT'L AL BRONZE 630	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. West</i>
.XXX $\pm .005$.XX $\pm .01$.X $\pm .1$	FRACTIONS $\pm 1/8$ ANGLES $\pm 5^\circ$
1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ OR $.015R$	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC USED ON MODEL	
SCALE 3:1	DATE 5/15/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-3-8A	1	ACTUATOR SHAFT BUSHING	AL BRONZE 630	$\phi 1 \times 1/2$ MCMASTER-CARR #8203K612

w/o
Qty 2